

## (CH503) REACTION ENGINEERING & REACTOR DESIGN

### *Objective of the Course :*

The student through study of this course can understand and apply the principles of different reactions, different reactors & kinetics of chemical reactions. This course offers an in depth understanding of Non – ideal flow and also heterogeneous reaction systems and design.

### UNIT - I

**Non-Ideal Flow:** Two- parameter models- Modeling real reactors with combination of ideal reactors, testing a model and determining its parameters.

**Mixing of Fluids:** Zero parameter models, segregation model, and maximum mixedness.

### UNIT – II

**Fluid-Particle Reactions:** Application to design of various types of contacting in gas- solid operations, Development of performance equation for frequently met contacting pattern assuming uniform gas composition, application to a fluidized bed with entrainment of solid fines.

### UNIT - III

**Fluid-Fluid Reactions:** Applications to design- Towers for fast reaction; Towers for slow reaction, Mixer- settlers (Mixed flow of both phases), semi- batch contacting patterns, Reactive distillation and extractive reactions.

**Catalysis and Catalytic Reactors:** Design of reactors for gas- solid reactions. Heterogeneous data analysis for reactor design, catalytic deactivation moving bed reactors, fluidized bed reactors.

### UNIT - IV

**External Diffusion Effects on Heterogeneous Reactions:** External resistance to mass transfer.

Diffusion and reaction in porous catalysts- Diffusion and reaction in spherical Catalyst pellets, Internal effectiveness factor, Falsified kinetics,

Overall effectiveness factor, Estimation of diffusion and reaction limited regions, Mass transfer and reaction in a packed bed.

## UNIT - V

**Non- Isothermal Reactor Design:** energy balance, non- isothermal continuous Flow, reactors at steady state, equilibrium conversion; multiple steady states-heat removed term, heat of generation, ignition- extinction curve.

### TEXT BOOKS:

1. Fogler, H.S., "Elements of Chemical Reaction Engineering", Prentice Hall, New Jersey, 1986.
2. Octave Levenspiel, "Chemical Reaction Engineering", Wiley Eastern university, 3<sup>rd</sup> ed., New Delhi, 2001.